

REGENCY PLUS, INC.

SERIES 1310 & 2010 VINYL XX OUTSWING CASEMENT WINDOW

INSTALLATION ANCHORAGE DETAILS

NOTES:

1.

THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE 8TH EDITION (2023) FLORIDA BUILDING CODE EXCLUDING THE HIGH VELOCITY HURRICANE ZONE (HVHZ).
2.

2X WOOD FRAMING, 1X OR 2X WOOD BUCK, METAL FRAMING AND CONCRETE/MASONRY OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND CONCRETE/MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
3.

1X BUCK OVER CONCRETE/MASONRY IS OPTIONAL. WHEN 1X BUCK IS USED, INSTALLATION ANCHORS WILL PASS THROUGH WINDOW FRAME AND 1X BUCK INTO CONCRETE/MASONRY SUBSTRATE. WHEN USED, 1X BUCKS SHALL BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE AND IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD. DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
4.

THE PRODUCT SHOWN HEREIN HAS BEEN TESTED TO THE FOLLOWING BY MOLIMA, LLC, 1410 EDEN ROAD, YORK, PA 17402.

4.1.

AAMA/WDMA/CSA 101/I.S.2/A440-2022/2017. SEE TEST REPORT NO. 33054.01-106-11, DATED 6/16/26 FOR SERIES 1310 XX CASEMENT.

4.2.

AAMA/WDMA/CSA 101/I.S.2/A440-2022/2017. SEE TEST REPORT NO. 33053.01-106-11, DATED 6/16/26 FOR SERIES 2010 XX CASEMENT.
5.

MATERIAL:

5.1.

FRAME: EXTRUDED RIGID PVC BY *VISION EXTRUSIONS GROUP LIMITED* PER CURRENT MIAMI-DADE NOA.

5.2.

REINFORCEMENT:

5.2.1.

VENTS AT TOP AND BOTTOM RAILS (HEAD AND SILL), ITEM NO. ST-888, 0.050 GALVANIZED STEEL OPEN TUBE.
6.

GLAZING:

6.1.

GLAZING DETAIL 1, AS TESTED FOR SERIES 1310:

6.1.1.

OVERALL: 7/8" NOMINAL INSULATING LAMINATED GLASS.

6.1.2.

GLASS THICKNESS: (1) LITE OF 3/16" NOMINAL ANNEALED GLASS TO THE INTERIOR AND (1) LITE OF 3/16" NOMINAL ANNEALED GLASS TO THE EXTERIOR.

6.1.3.

SPACER TYPE/SIZE: 1/2" NOMINAL CARDINAL ENDUR IG STAINLESS STEEL SPACER.

6.1.4.

GLAZING SYSTEM: SET FROM THE INTERIOR AGAINST (2) LEAF DUAL DUROMETER AND SECURED WITH (2) LEAF DUAL DUROMETER RIGID VINYL GLAZING BEADS.

6.2.

GLAZING DETAIL 2, AS TESTED FOR SERIES 2010:

6.2.1.

OVERALL: 7/8" NOMINAL INSULATING LAMINATED GLASS.

6.2.2.

GLASS THICKNESS: (1) LITE OF 1/8" NOMINAL TEMPERED GLASS TO THE INTERIOR AND (1) LITE OF 1/8" NOMINAL TEMPERED GLASS TO THE EXTERIOR.

6.2.3.

SPACER TYPE/SIZE: 5/8" NOMINAL CARDINAL ENDUR IG STAINLESS STEEL SPACER.

6.2.4.

GLAZING SYSTEM: SET FROM THE INTERIOR AGAINST (2) LEAF DUAL DUROMETER AND SECURED WITH (2) LEAF DUAL DUROMETER RIGID VINYL GLAZING BEADS.

6.3.

GLASS SHALL COMPLY WITH THE SAFETY GLAZING REQUIREMENTS OF THE 8TH EDITION (2023) FLORIDA BUILDING CODE, SECTION 2406 WHEN APPLICABLE.

6.4.

AS TESTED GLAZING MEETS ASTM E1300-16 FOR THE DESIGN CONDITIONS SHOWN IN THIS PRODUCT APPROVAL DOCUMENT.

7.

APPROVED IMPACT PROTECTIVE SYSTEM IS REQUIRED FOR THIS PRODUCT IN WIND BORNE DEBRIS REGIONS WHEN OPENING PROTECTION IS REQUIRED.

8.

SHIM AS REQUIRED AT EACH INSTALLATION ANCHOR WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16" OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4".

9.

SEE INSTALLATION NOTES AND ANCHOR SCHEDULE ON SHEET 4 FOR DETAILS RELATED TO ANCHORAGE AND INSTALLATION REQUIREMENTS.

10.

ALL FASTENERS TO BE CORROSION RESISTANT OR HAVE A CORROSION RESISTANT COATING.
- This item has been digitally signed and sealed by Robert J. Amoruso, PE on the date adjacent to the seal. Signature must be verified on any electronic copies.
- | PERFORMANCE RATING - SERIES 1310 & 2010 | |
|---|---------------|
| DESIGN PRESSURE RATING (PSF) | IMPACT RATING |
| +/- 40 PSF | NONE |
- | TABLE OF CONTENTS | |
|-------------------|---|
| SHEET | DESCRIPTION |
| 1 | NOTES |
| 2 & 3 | ELEVATION AND ANCHOR ELEVATIONS |
| 4 | ANCHOR SCHEDULE AND INSTALLATION NOTES |
| 5 | VERTICAL SECTIONS - CONCRETE & WOOD SUBSTRATES |
| 6 | VERTICAL SECTIONS - METAL SUBSTRATES |
| 7 | HORIZONTAL SECTIONS - CONCRETE/MASONRY, WOOD & METAL SUBSTRATES |
| 8 & 9 | COMPONENTS AND FRAME CONSTRUCTION |
| 10 | BILL OF MATERIALS |
- REGENCY PLUS, INC.
2000 LOCUST GAP HIGHWAY
MT. CARMEL, PA 17851

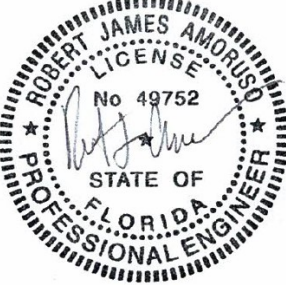
SERIES 1310 & 2010 VINYL XX OS CASEMENT WINDOW

ANCHORAGE DETAILS

DATE				
BY				
REVISION DESCRIPTION				
REV.				

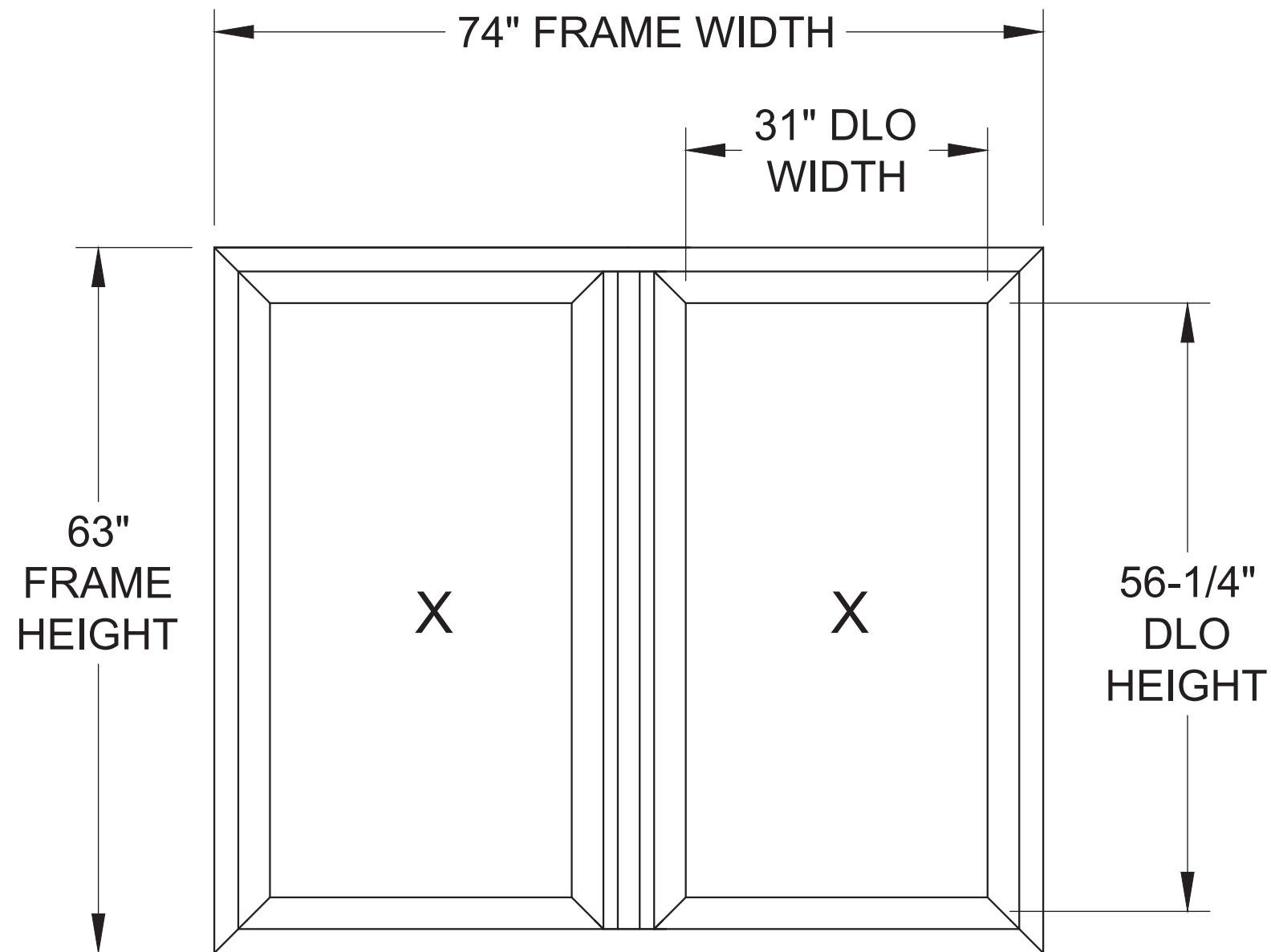
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ROBERT J. AMORUSO, P.E. #49752
AMORUSO CONSULTING ENG., LLC
FBPE REGISTRATION NO. 38327
226 N NOVA RD, NO. 142
ORMOND BEACH, FL 32174
RJAENGPE@GMAIL.COM



Digitally signed
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Date: 2026.07.17
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DWG/REV:	RPLS0090, Rev. 0
SHT:	1 of 10



SERIES 1310 & 2010 VINYL OUTSWING
CASEMENT WINDOW
EXTERIOR VIEW

NOTES:

1. MAXIMUM ACTIVE PANEL (VENT) SIZE: 35-3/4" X 61-1/4"
2. WEEP HOLES EMPLOYED AT SILL. SEE SHEET 8 FOR LOCATION.
3. SEE SHEET 8 FOR COMPONENT IDENTIFICATION.

PERFORMANCE RATING - SERIES 1310 & 2010	
DESIGN PRESSURE RATING (PSF)	IMPACT RATING
+/- 40 PSF	NONE

REGENCY PLUS, INC.
2000 LOCUST GAP HIGHWAY
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SERIES 1310 & 2010 VINYL XX OS CASEMENT WINDOW ANCHORAGE DETAILS	DATE				
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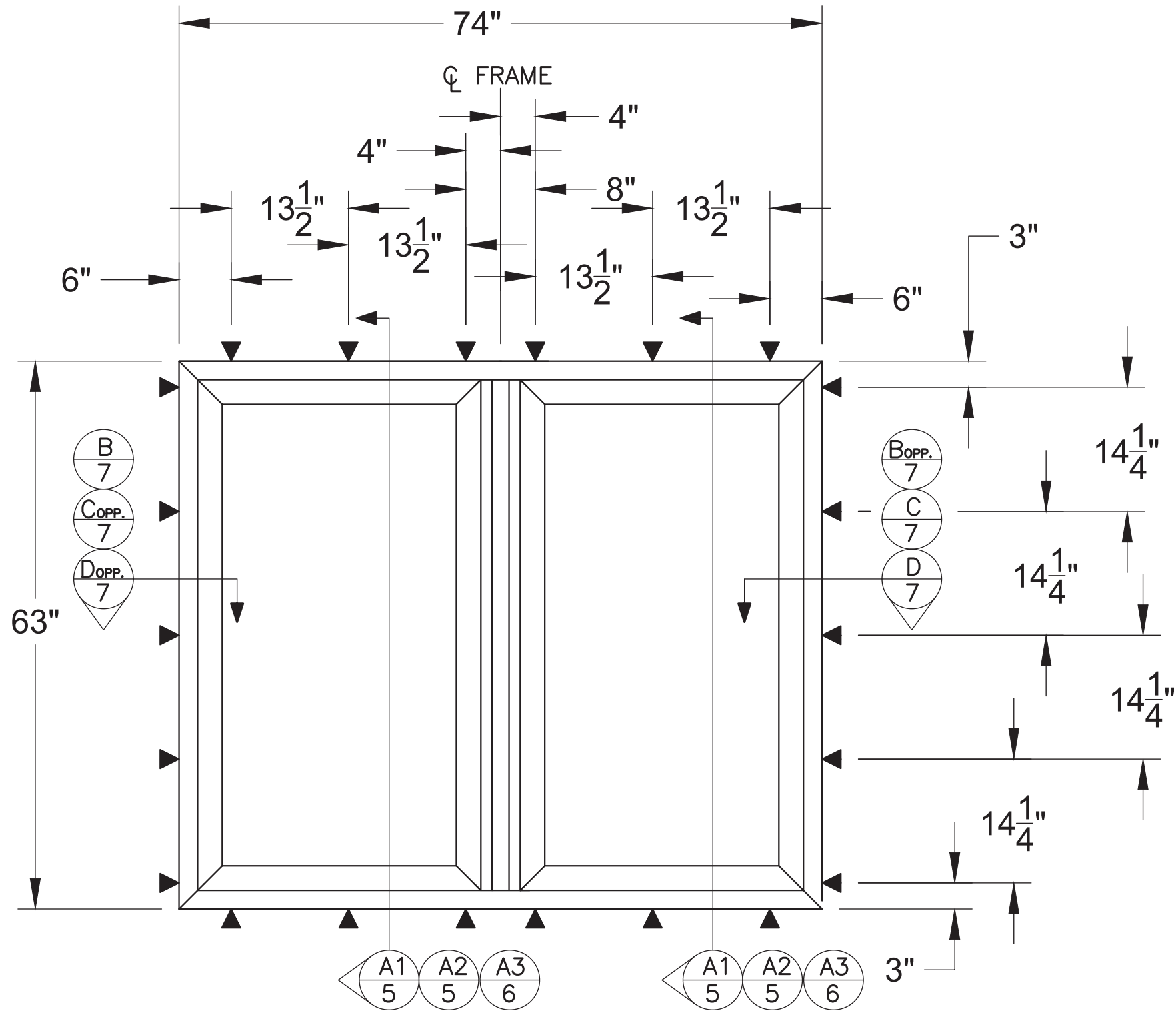
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**SERIES 1310 & 2010 VINYL OUTSWING
CASEMENT WINDOW**
EXTERIOR VIEW
CONCRETE & CMU ANCHORAGE
2X WOOD & STEEL STUD ANCHORAGE

- INSTALLATION NOTES:
1. HEAD AND SILL ANCHORAGE THE SAME.
 2. JAMB ANCHORAGE SAME.
 3. +/- 1" TOLERANCE ON ANCHOR LOCATION.
 - 3.1. TAPCON MINIMUM SPACING IS 4" OC.
 - 3.2. SHEET METAL, WOOD AND TAPPING SCREW MINIMUM SPACING IS 2" OC.

ANCHOR SCHEDULE							
ANCHORING METHOD	SUBSTRATE	SCREW HEAD TYPE	SCREW SIZE	MANUFACTURER AND/OR SPECIFICATION (1)	EMBEDMENT (IN)	EDGE DISTANCE (IN)	ANCHOR CAPACITIES BASED ON THE FOLLOWING SUBSTRATE STRENGTHS
THROUGH FRAME	CONCRETE	HEX OR PAN HEAD PREFERRED.	1/4"	ITW TAPCONS	1–1/2"	1–1/2"	MIN. 2500 PSI CONCRETE
	MASONRY (BLOCK/CMU)	FLAT HEAD ACCEPTABLE.	1/4"	ITW TAPCONS	1"	2"	ASTM C90 MED. WT. (DENSITY) > 117 PCF) MASONRY (CMU) MIN
	WOOD	PAN HEAD PREFERRED.	NO. 14	ANSI B18.6.1 (WOOD SCREW)	1–1/2"	1"	WOOD WITH A MINIMUM SPECIFIC GRAVITY: 0.55 (HVHZ) OR 0.42 (NON–HVHZ)
			NO. 14	ASME B18.6.4 (TAPPING SCREW)	1–1/2"	1"	
	STEEL STUD	FLAT HEAD ACCEPTABLE.	NO. 12	ASME B18.6.4 (GRADE 5 TAPPING SCREW) Type AB Threads (requires pilot hole) or Self–Drilling (drill shaped point)	At least three full threads protrude into the interior of the steel stud.	3/8"	STEEL STUD, MIN. 20 GA. 33 MIL., 0.0329 INCH Fy = 33 KSI MIN. AND Fu = 45 KSI MIN.
	NOTES:						
(1) ITW (ADVANCED THREADFORM TECHNOLOGY) TAPCONS WILL BE USED FOR CONCRETE/MASONRY INSTALLATION.							

INSTALLATION NOTES:

1. APPROVED INSTALLATION SUBSTRATES INCLUDE THE FOLLOWING:

1.1. WOOD FRAMING,

1.2. STEEL STUD FRAMING, AND

1.3. CONCRETE AND/OR MASONRY.
2. 2X WOOD FRAMING, 1X OR 2X WOOD BUCK, METAL FRAMING AND CONCRETE/MASONRY OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND CONCRETE/MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
3. 1X BUCK OVER CONCRETE/MASONRY IS OPTIONAL. WHEN 1X BUCK IS USED, INSTALLATION ANCHORS WILL PASS THROUGH WINDOW FRAME AND 1X BUCK INTO CONCRETE/MASONRY SUBSTRATE. WHEN USED, 1X BUCKS SHALL BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE AND IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD. DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
4. SHIM AS REQUIRED AT EACH INSTALLATION ANCHOR WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16" OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4".
5. SEE ANCHOR SCHEDULE ABOVE FOR ANCHOR TYPES AND SUBSTRATE REQUIREMENTS.
6. INTERIOR AND EXTERIOR FINISHES BY OTHERS. NOT SHOWN FOR CLARITY.
7. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED AND/OR SPECIFIED IN ACCORDANCE WITH ASTM E2112.

REGENCY PLUS, INC.
2000 LOCUST GAP HIGHWAY
MT. CARMEL, PA 17851

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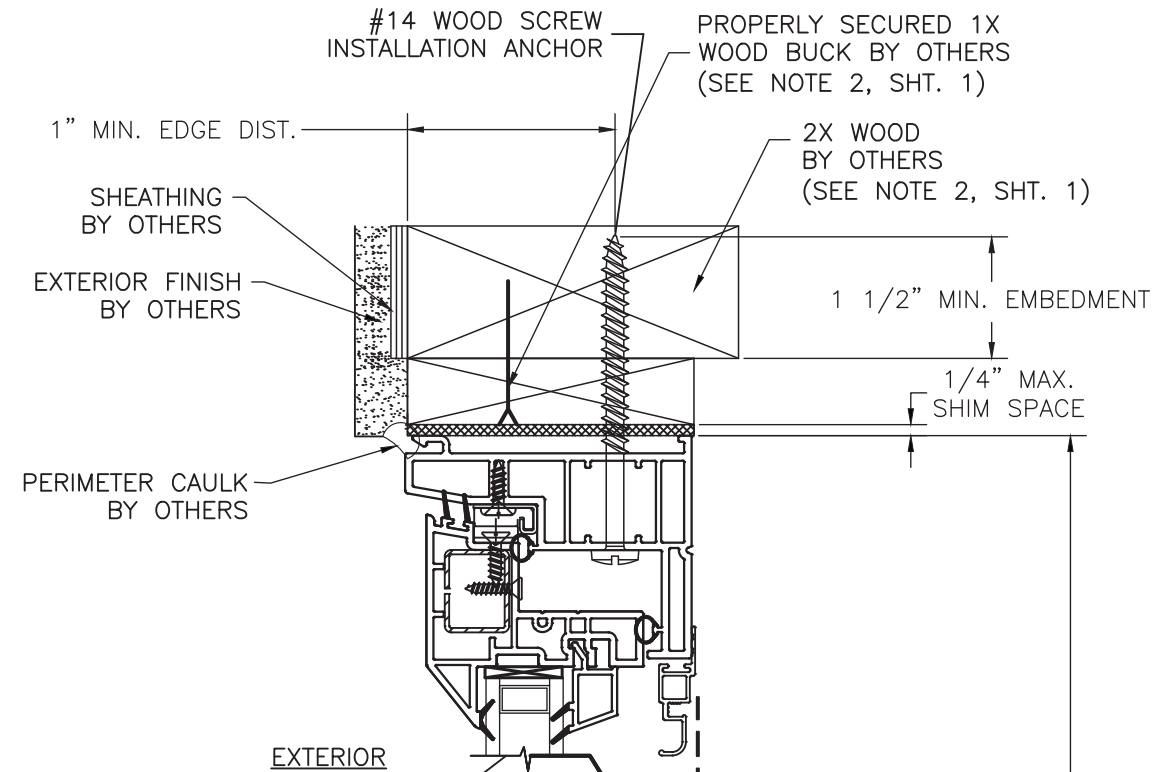
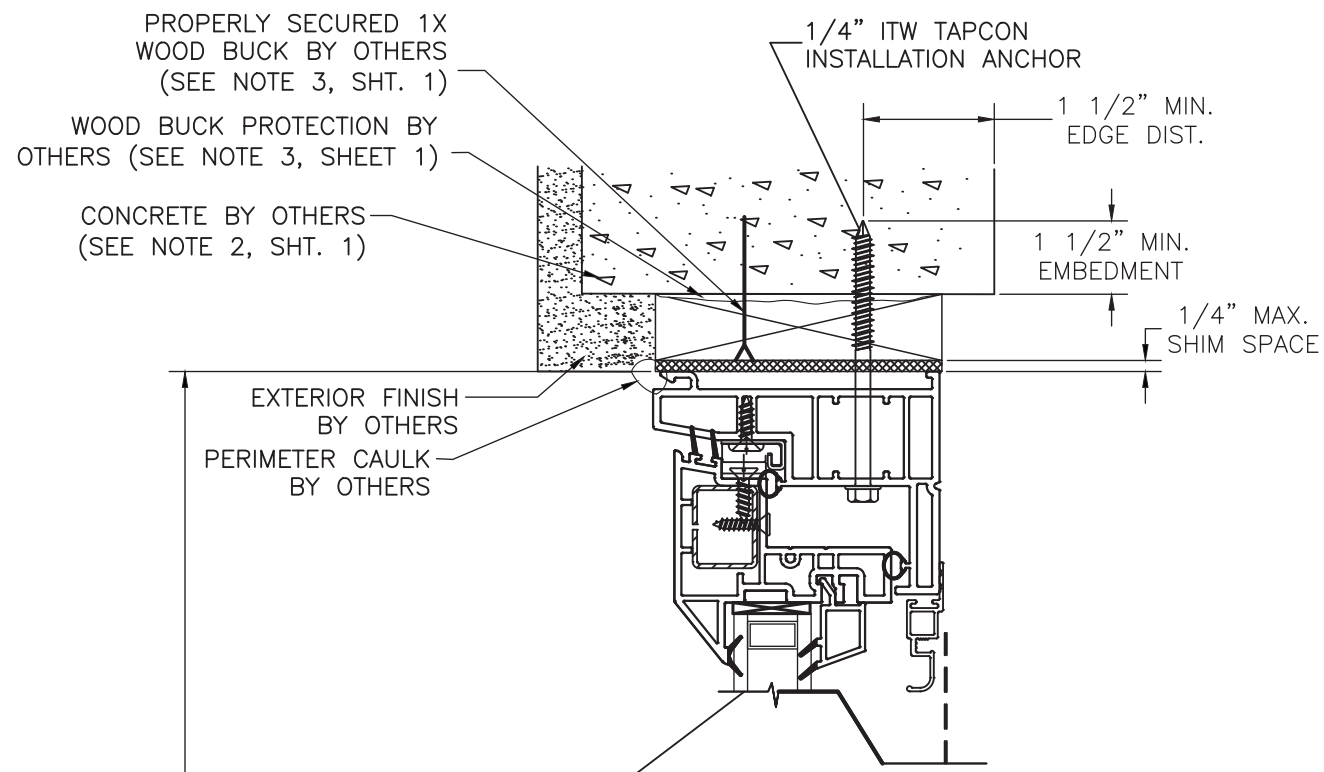
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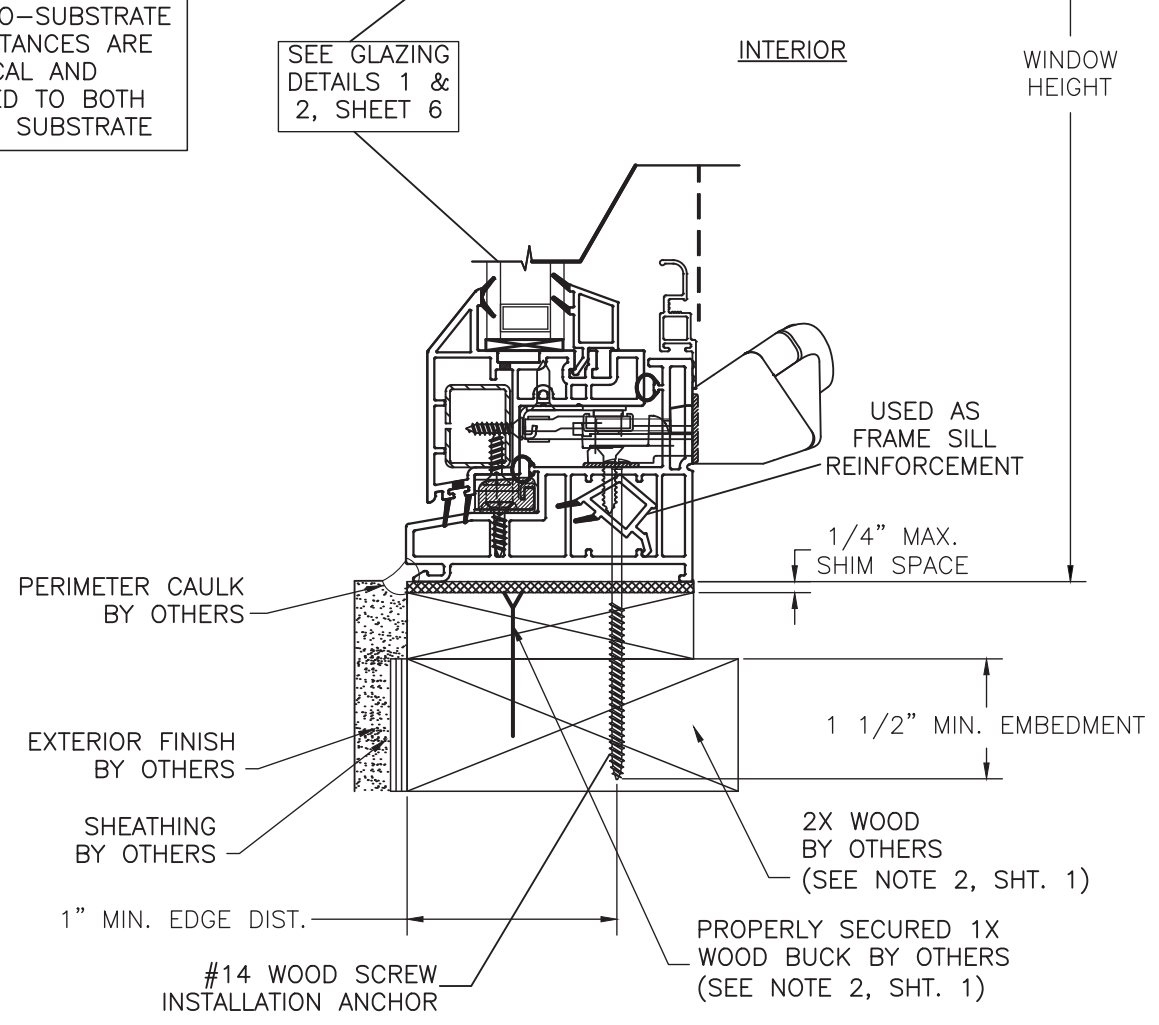
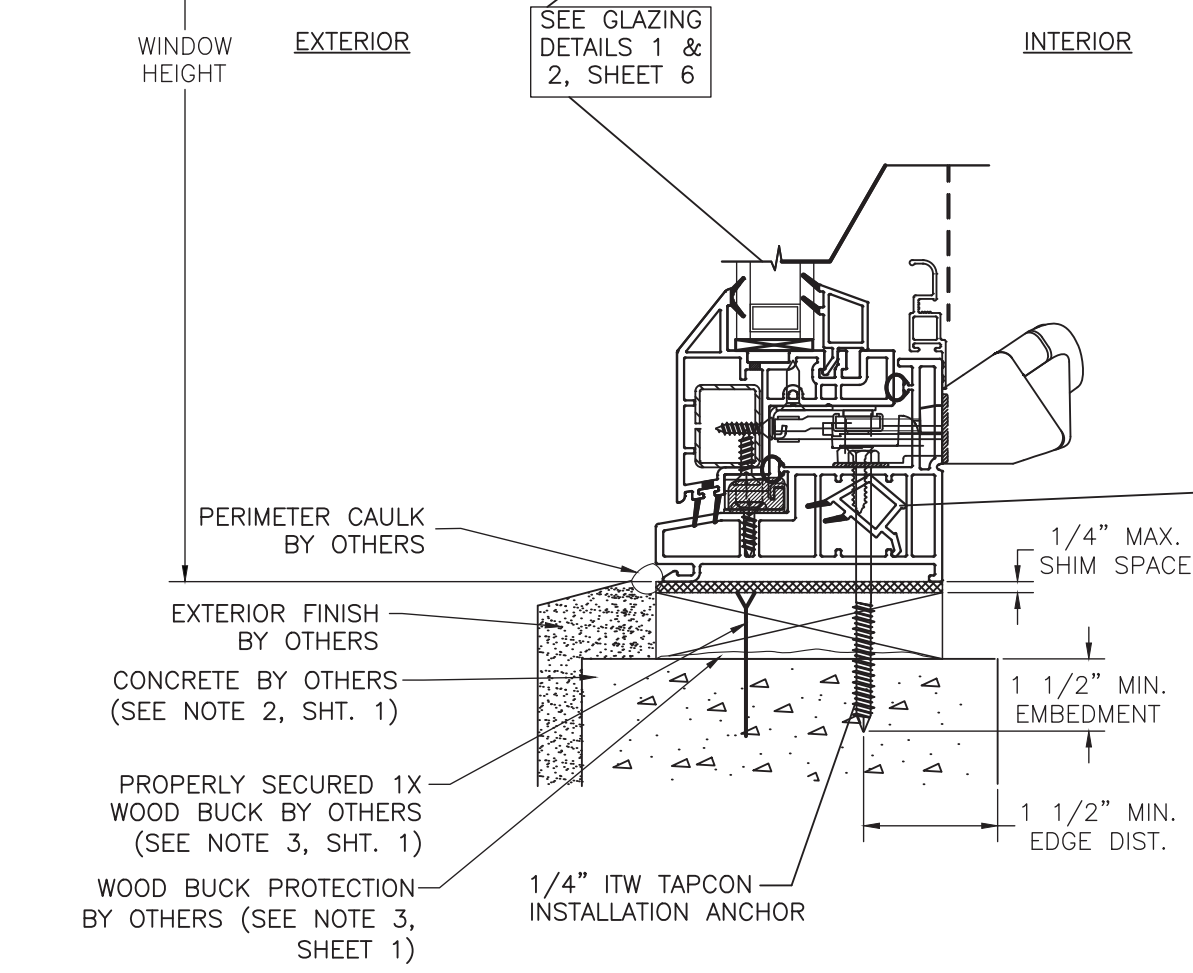


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ANCHOR-TO-SUBSTRATE
EDGE DISTANCES ARE
TYPICAL AND
MEASURED TO BOTH
SIDES OF SUBSTRATE



A1 VERTICAL SECTION
CONCRETE SUBSTRATE

A2 VERTICAL SECTION
WOOD SUBSTRATE

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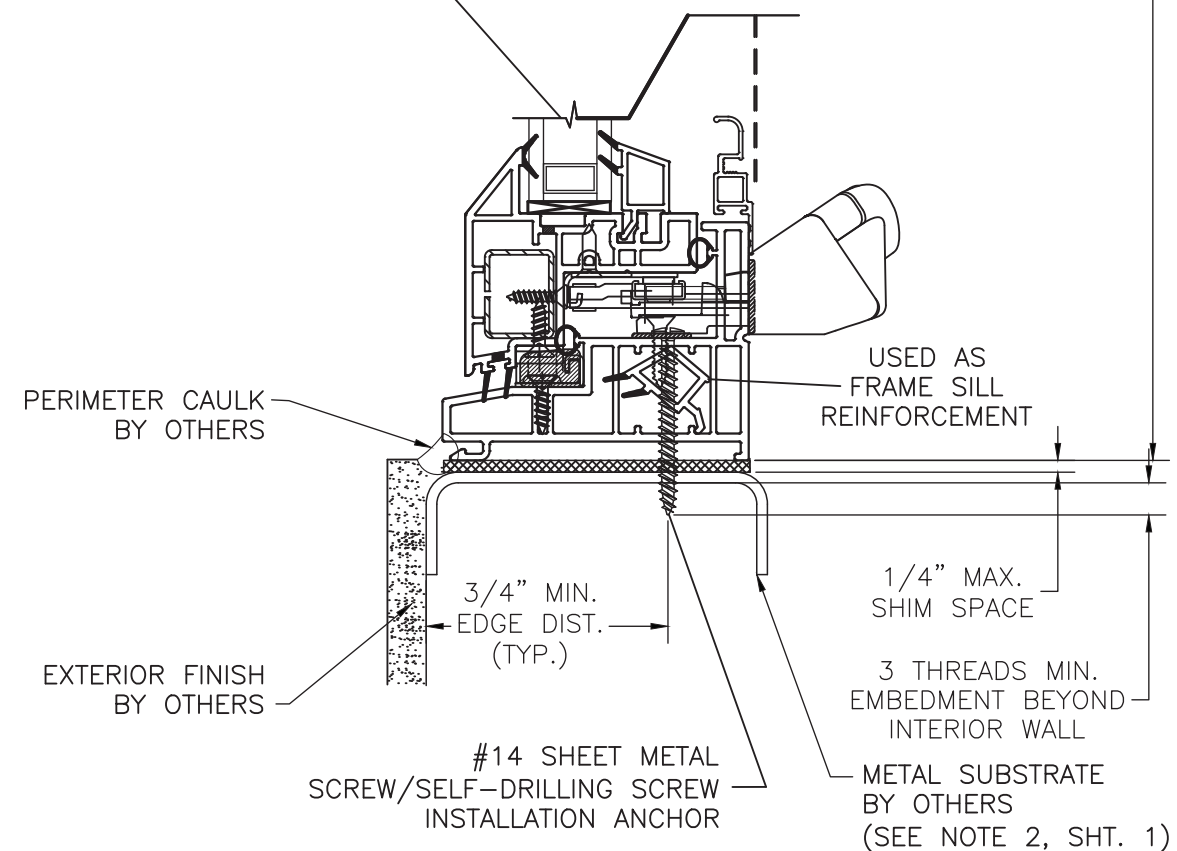
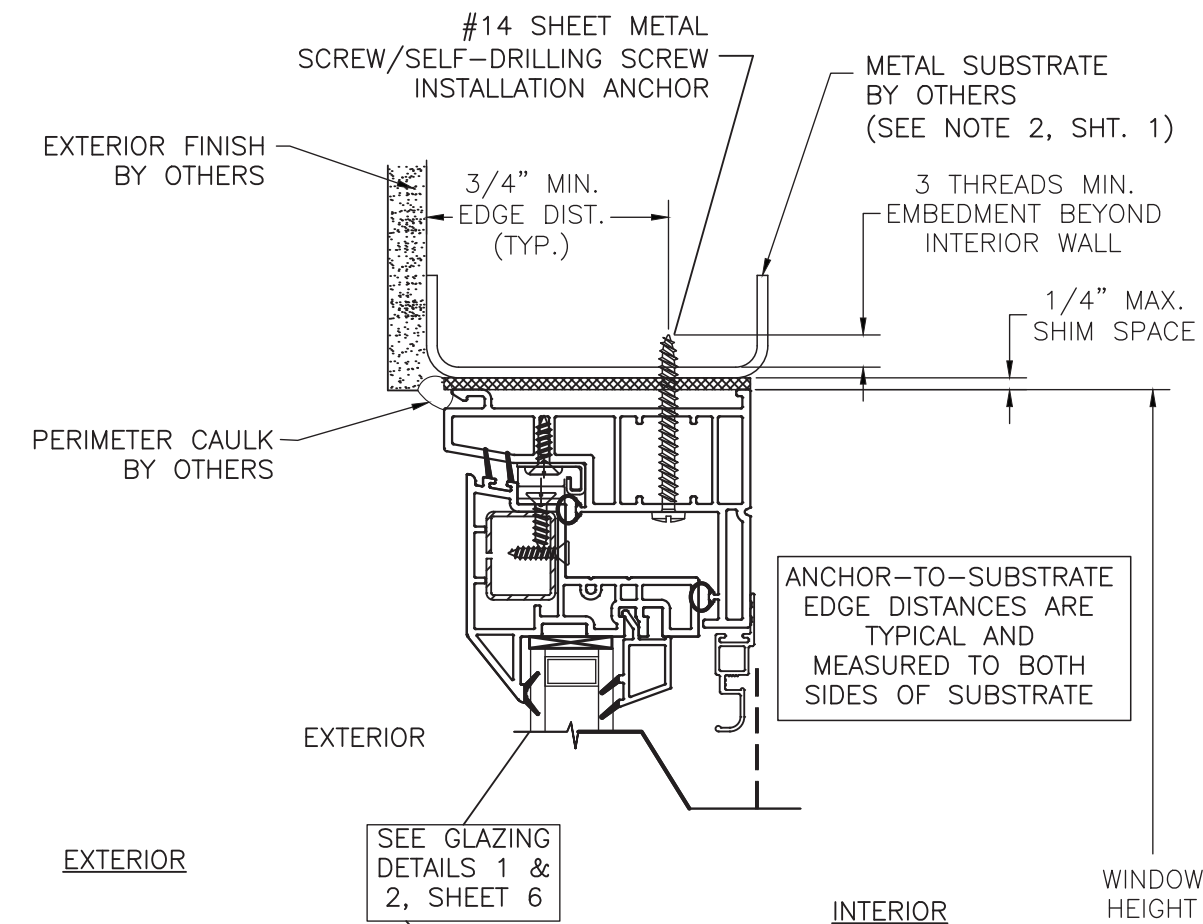
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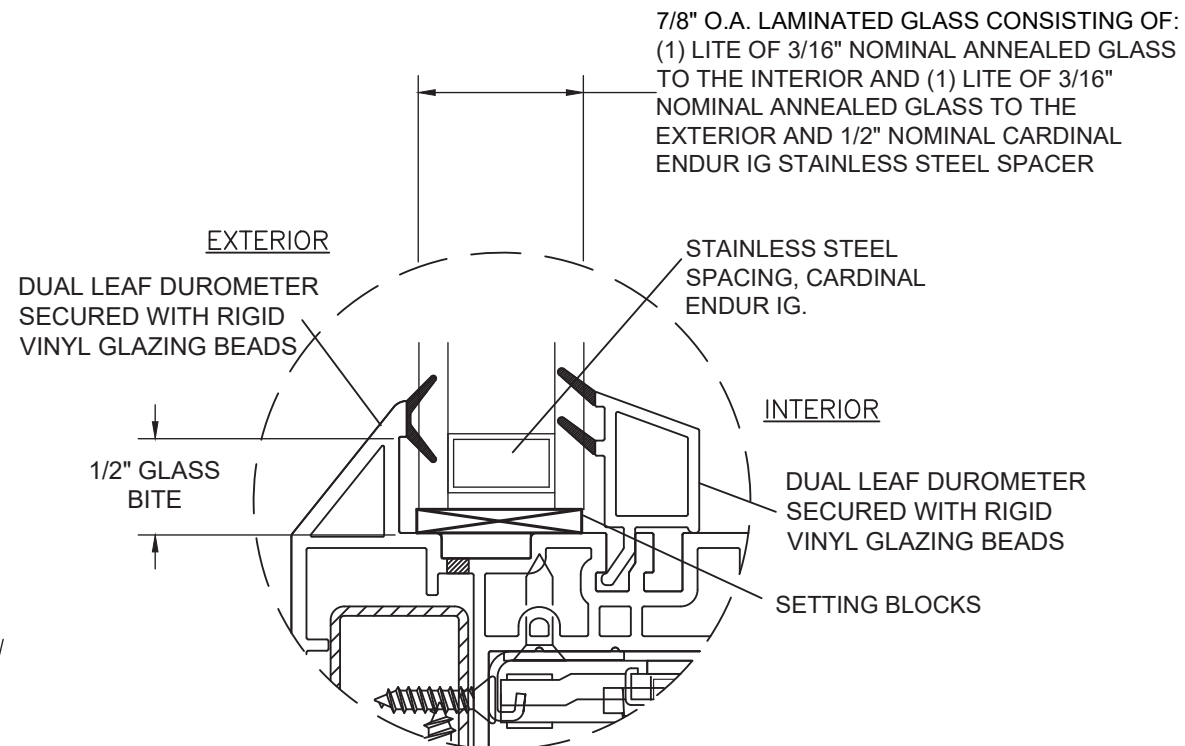
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SHT:	5 of 10

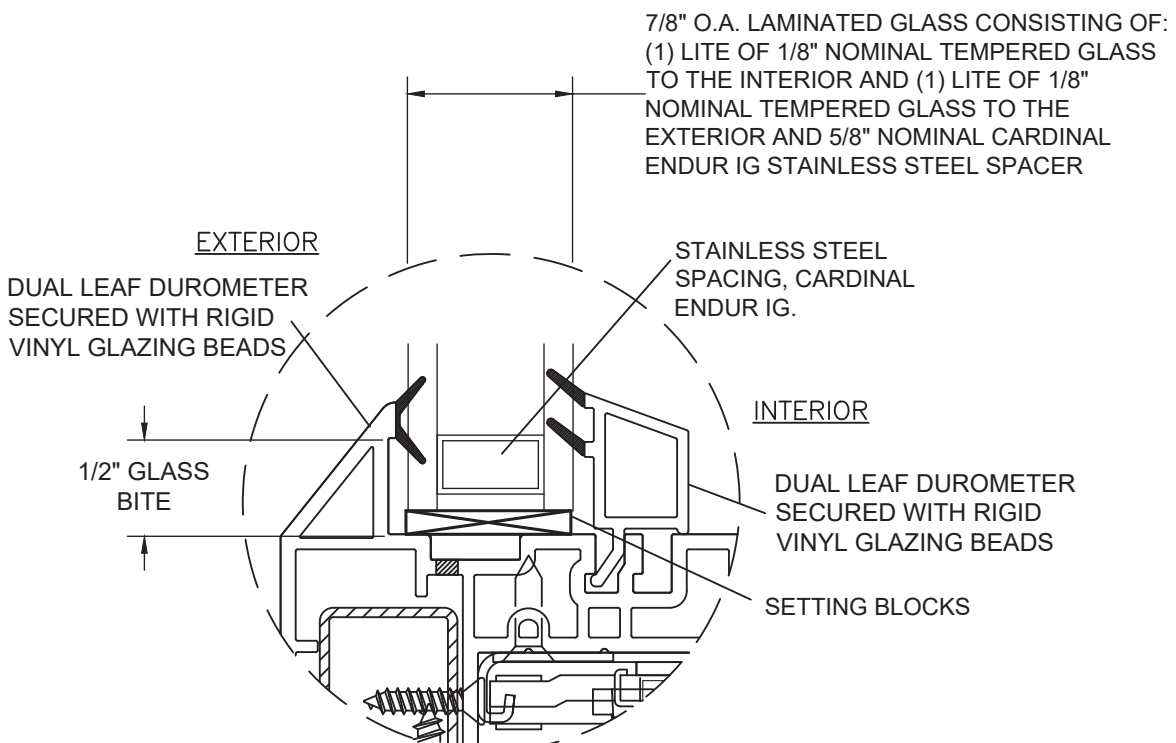


A3

VERTICAL SECTION
METAL SUBSTRATE



GLAZING DETAIL 1
(SERIES 1310)



GLAZING DETAIL 2
(SERIES 2010)

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SERIES 1310 & 2010 VINYL XX OS CASEMENT WINDOW
ANCHORAGE DETAILS

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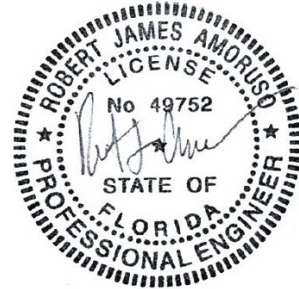
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SHT:	6 of 10

SERIES 1310 & 2010 VINYL XX OS CASEMENT WINDOW
ANCHORAGE DETAILS

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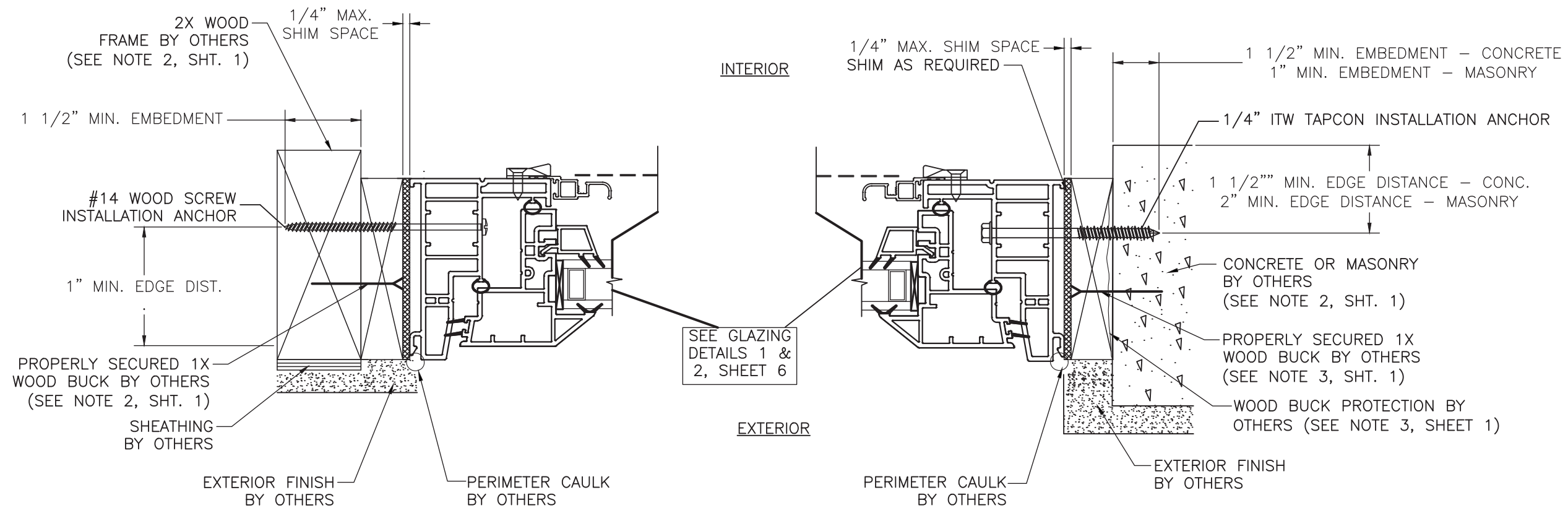
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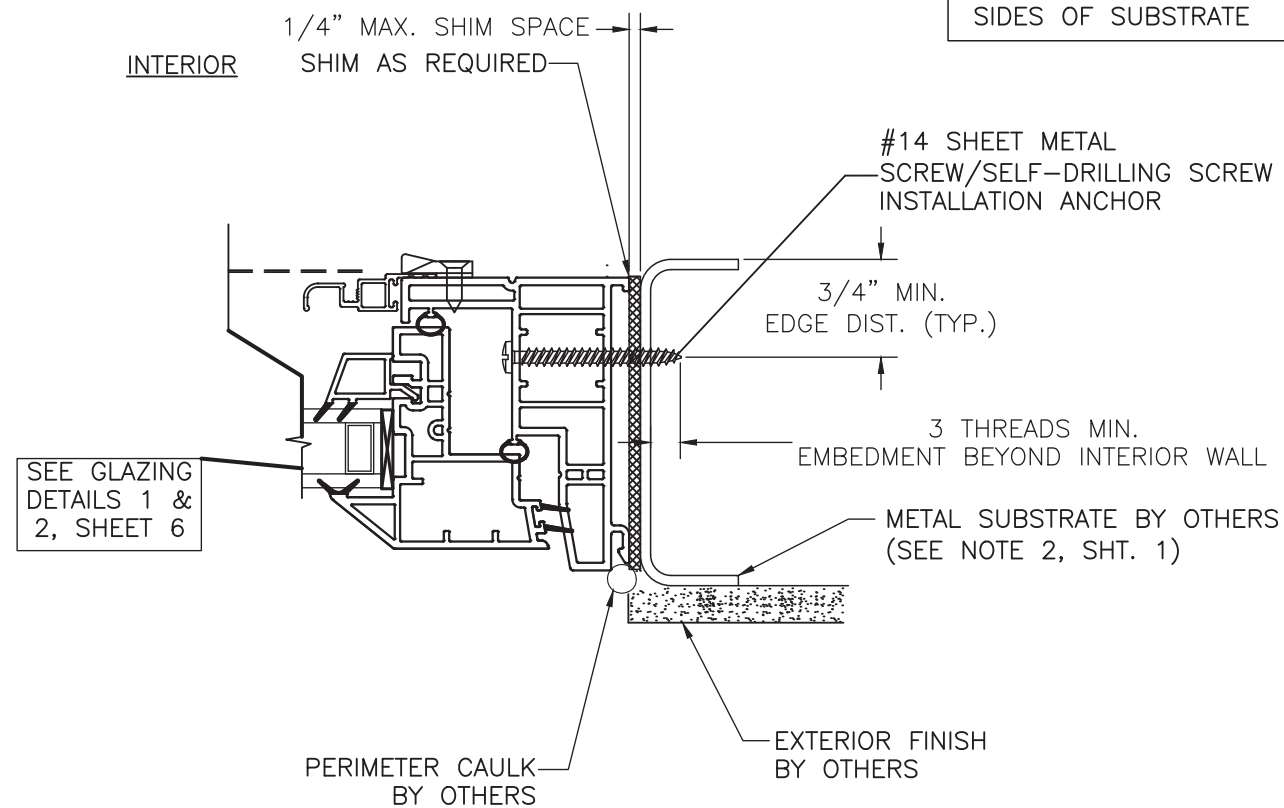
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SHT:	7 of 10



B HORIZONTAL SECTION
WOOD FRAME SUBSTRATE

C HORIZONTAL SECTION
CONCRETE / MASONRY
SUBSTRATE

ANCHOR-TO-SUBSTRATE
EDGE DISTANCES ARE
TYPICAL AND
MEASURED TO BOTH
SIDES OF SUBSTRATE



D HORIZONTAL SECTION
METAL SUBSTRATE

SERIES 1310 & 2010 VINYL XX OUTSWING CASEMENT WINDOW

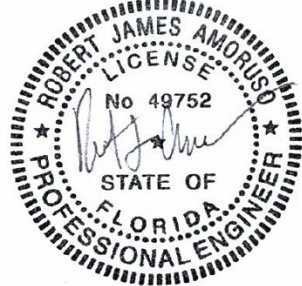
COMPONENT PART NUMBERS OR DESCRIPTIONS (SEE BOM)

REGENCY PLUS, INC.
2000 LOCUST GAP HIGHWAY
MT. CARMEL, PA 17851

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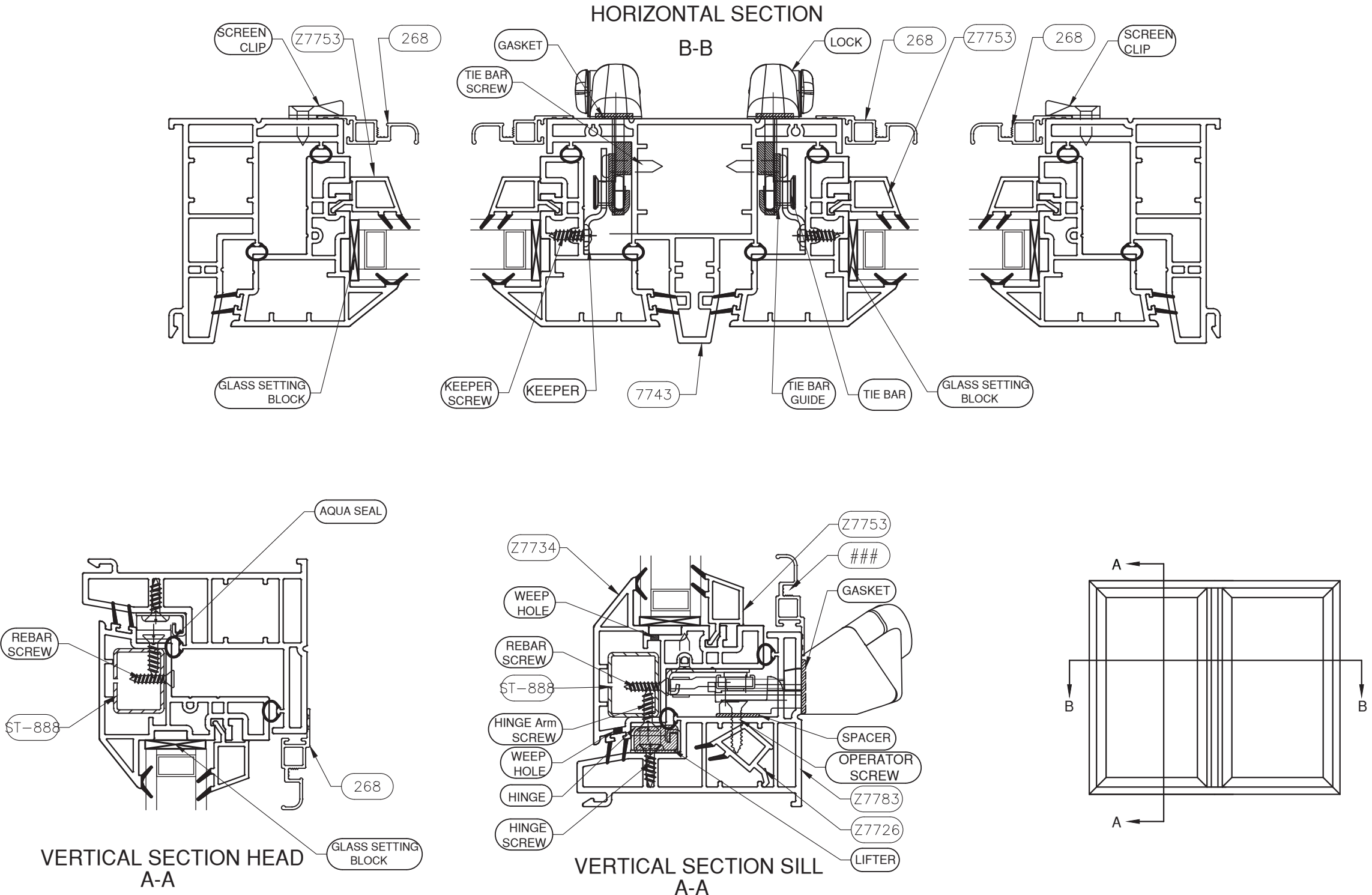
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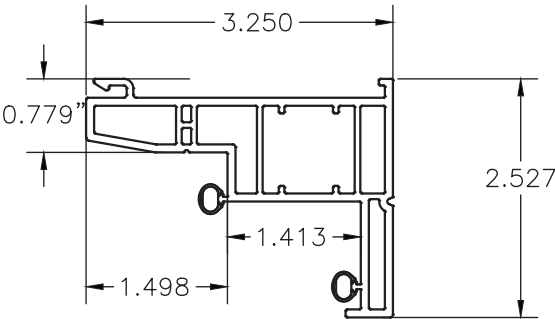
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SHT:	8 of 10



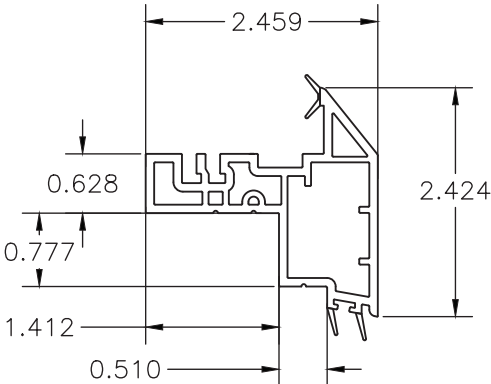
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MAIN FRAME
0.085" TYP. WALL THICKNESS



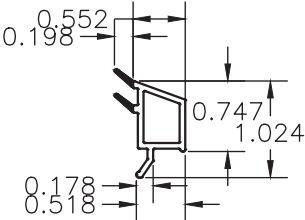
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SASH FRAME
0.080" TYP. WALL THICKNESS



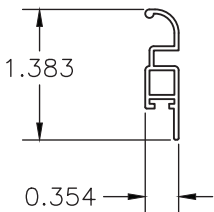
7753

GLAZING BEAD
0.060" TYP.
WALL THICKNESS



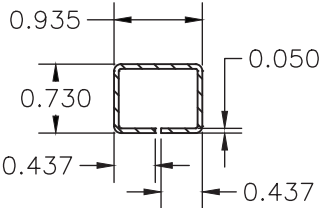
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SCREEN FRAME
0.045" TYP.
WALL THICKNESS



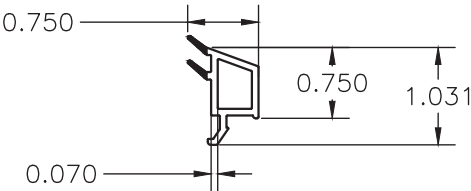
ST-888

SASH REINFORCEMENT
0.05" TYP. WALL
THICKNESS
GALVANIZED



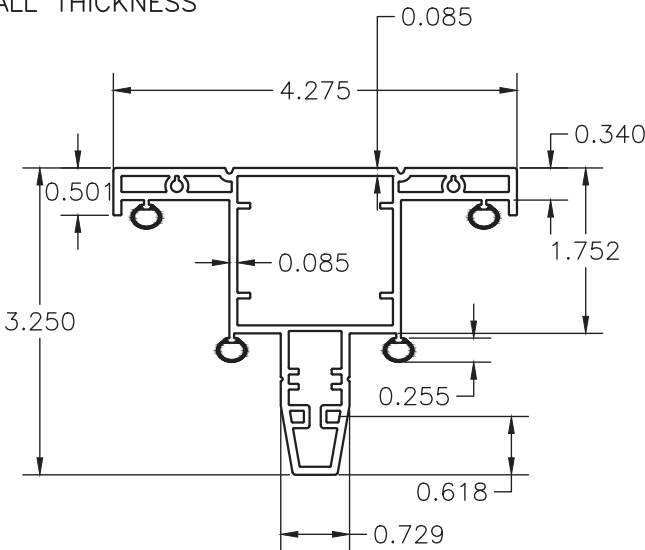
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MASTER FRAME INSERT
0.07" TYP. WALL THICKNESS

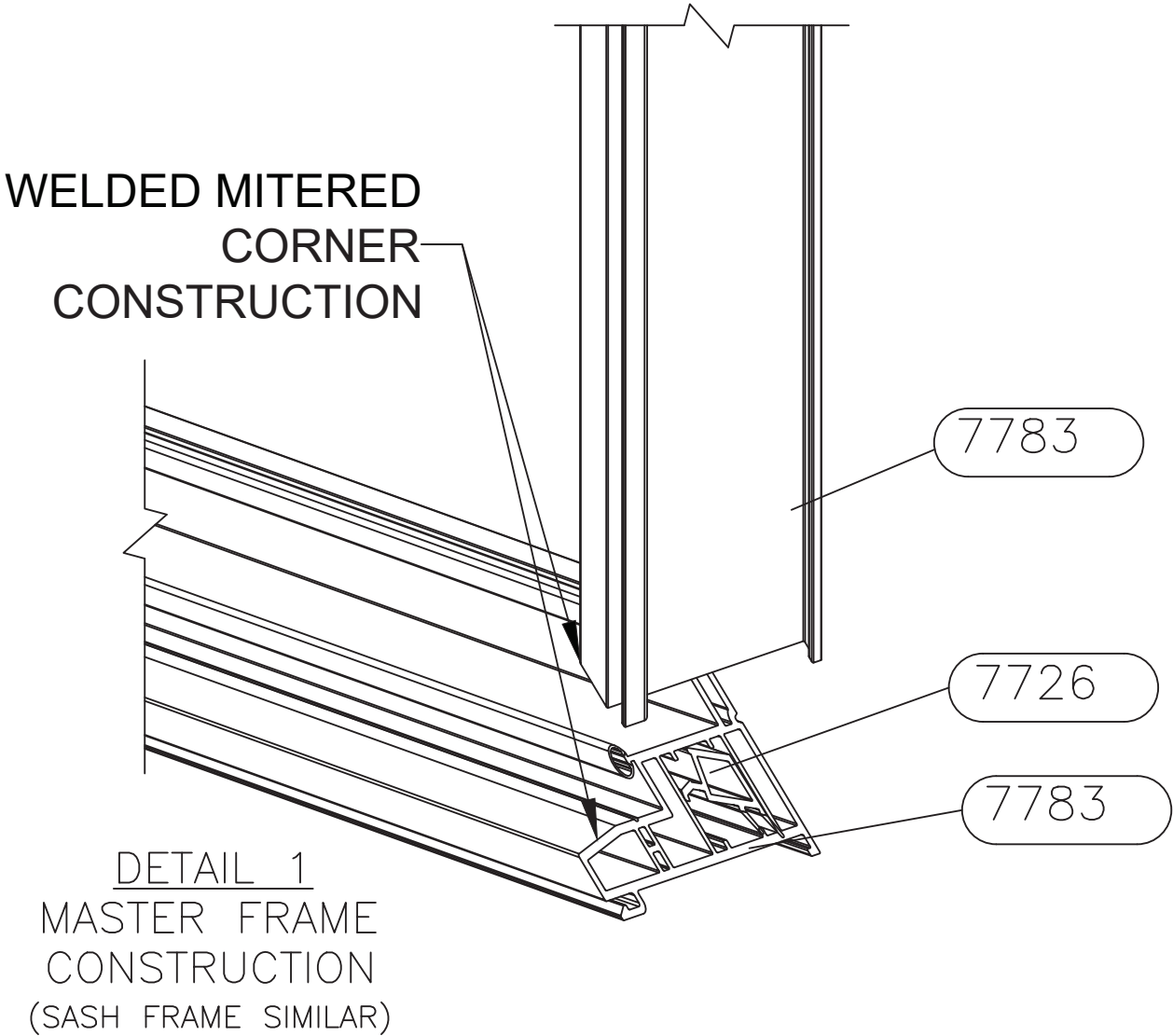


7743

T-MULLION 0.085" TYP.
WALL THICKNESS



WELDED MITERED
CORNER
CONSTRUCTION



DETAIL 1
MASTER FRAME
CONSTRUCTION
(SASH FRAME SIMILAR)

REGENCY PLUS, INC.
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PROJECT#:	ACE-2026-138
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SHT:	9 of 10

Series Tech 1310 Casement Anneal Twin / Bill of Material				
Series Tech 2010 Casement Tempered Twin / Bill of Material				
Supplier	Part Numbers	Description	Comments	Quantity
Vision Dominion	IV White / 7783	Master Frame (H)		2
Vision Dominion	IV White / 7783	Master Frame (W)		2
Vision Dominion	IV White / 7734	Sash Frame (Operating Sash) / (H)		4
Vision Dominion	IV White / 7734	Sash Frame (Operating Sash) / (W)		4
Vision Dominion	IV White / 7743	T-Mullion / (H)		1
Vision Dominion	IV White / 7753	Glazing Bead Stop (Operating Sash) / (H)		4
Vision Dominion	IV White / 7753	Glazing Bead Stop (Operating Sash) / (W)		4
Vision Dominion	IV White / 7726	Master Frame (W) Insert		2
Mountain Ridge Metal	O14764	Single Leg Frame New White (H)		4
Mountain Ridge Metal	O14764	Single Leg Frame New White (W)		4
Phifer	3024413	Fiberglass Screen Cloth Charcoal / 24" x 600'		2
Imperial Plastic USA	EX-FLX-Q150-TPE-BK	Screen Spline (H / W)		8
Hygrade Metals	CK252X260	Aluminum Corner Keys		8
Hygrade Metals	ST-888-168-0.062	Sash Frame (Operating Sash) / (W)		4
Ashland Hardware	8794352	Screen Clip Clear		8
Lindenmeyr	FB1383	30PP12-18P50-9/16 X1 3/8 X 3 Foam Block		2
Novagard Silicones	02-MX0150010C2	Accessory Parts Installation Translucent		2
Amesbury /Truth	12614.32	Handle Cover-L-White		1
Amesbury /Truth	12616.32	Handle Cover-R-White		1
Amesbury /Truth	14690.93	Casement Sash-LH-Bracket		1
Amesbury /Truth	14691.93	Casement Sash-RH-Bracket		1
Amesbury /Truth	14.97.00.161	Hinge-LH-Egress Impact Common Track High Performance SS		2
Amesbury /Truth	14.97.00.160	Hinge-RH-Egress Impact Common Track High Performance SS		2
Amesbury /Truth	14.97.00.513	Hinge-LH-Egress Impact High Performance SS		2
Amesbury /Truth	14.97.00.514	Hinge-RH-Egress Impact High Performance SS		2
Amesbury /Truth	21306	Casement Operator Red Cap		2
Amesbury /Truth	22648	Sash Lifter		2
Amesbury /Truth	24.30.32.004	Encore Multi-Point Lock / Short / Gasket		2
Amesbury /Truth	32658	Encore Operator White Gasket		2
Amesbury /Truth	23820	Encore Support Plate		2
Amesbury /Truth	21544	Operator Spacer		2
Amesbury /Truth	32627.93	Encore Keeper LH		4
Amesbury /Truth	32626.93	Encore Keeper RH		4
Amesbury /Truth	33705	MP Tie Bar Guide		8
Amesbury /Truth	14598.92.00.110	Casement Tie Bar 38.9		2
Amesbury /Truth	19128.92	# 10-24 x 11/16" Self Tapping Machine / Lock Handle		4
GLF Corporation	171859	# 8 x 5/8" Tek / Stud Bracket		40
GLF Corporation	119977	# 8 x 1" Tek / Casement Operator		12
GLF Corporation	117595	# 6 x 5/8" Tek / Sash Rebar (LH)		4
GLF Corporation	117595	# 6 x 5/8" Tek / Sash Rebar (RH)		4
GLF Corporation	117598	# 8 x 1" Tek / Flat Head SS Tiebar Guide		12
GLF Corporation	120145	# 8 x 1/2" Pan Head / Keeper Screws		16
GLF Corporation	127315	# 10 x 1" FLT Sharp Point / Operator Screws		16
GLF Corporation	116506	# 5 x 3/8" Tek / Screen Clips White		8
Frank Lowe	2NB-8K-0.125-032-064	Glass Setting Blocks Sash (W) (RH /LH) Base		4
Cardinal	Single Strength Anneal	Operating Lock Sash / 3.9 Q366 / 15.8 FED / 3.9	Series 1310	2
Cardinal	Double Strength Tempered	Operating Lock Sash / 3.1 T Q366 / 15.8 FED / 3.1 T	Series 2010	2

REGENCY PLUS, INC.
2000 LOCUST GAP HIGHWAY
MT. CARMEL, PA 17851

SERIES 1310 & 2010 VINYL XX OS CASEMENT WINDOW ANCHORAGE DETAILS	DATE				
	BY				
	REVISION DESCRIPTION				
REV.					

DATE: 2/10/26	DWN BY: RJA	CHK BY: RJA	SCALE: NONE
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ROBERT J. AMORUSO, P.E. #49752
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Digitally signed
by Robert J
Amoruso
Date: 2026.07.17
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PROJECT#:	ACE-2026-138
DWG/REV:	RPLS0090, Rev. 0
SHT:	10 of 10